

## PAPERMAKING BELT

### Abstract of the Disclosure

5 In a one-surface coated papermaking belt composed of a  
base layer and a thick resin layer, or a covered, one-  
surface coated papermaking belt composed of thin and thick  
resin layers on opposite sides of a base layer, curling of  
the edges of the belt due to the shrinkage of the thick  
resin layer is reduced by forming the opposite side edge  
parts of the thick resin layer thinner than the middle  
part. The reduction in curling results in improved oil  
10 removal especially in a shoe-press belt. It also  
stabilizes turning of the belt and facilitates belt  
installation.